Seaming process of the product having thickness difference

RZ-306-2014



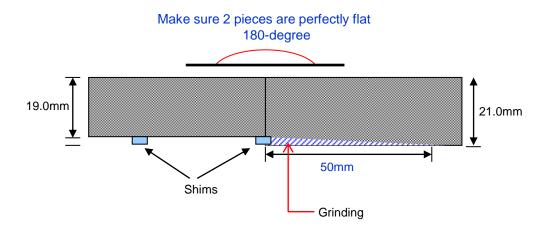
Some slabs may be differences in the thickness. If there are differences in the thickness is recommended for the following installation.

Thickness tolerance of Radianz®

Thickness	Tolerance
20mm	19.0mm ~ 21.0mm
30mm	29.0mm ~ 31.0mm

Adjust the thickness of slabs

- 1 Adjust the surface of 2 pieces are perfectly flat.
- ② Grind the bottom side to make even level.



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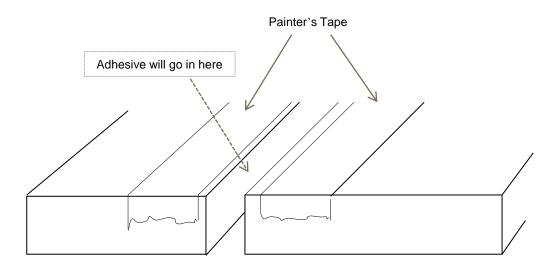
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Seaming adhesive procedure

1) Put a painter's tape across a line where the seam is going to be.



- ② Wipe the edges of 2 seam pieces down with acetone or denatured alcohol.
- 3 Once you wiped the material down, do not touch the pieces. The seam adhesive could pick up oils from your skin and discolor the seam and weaken the seam performance. This is common with light colored materials.
- 4 Put painter's tape on both sides of the slab pieces where seams going to be placed. You can easily remove adhesive residues by doing this.
- ⑤ Decide what kind of clamping method you will use to clamp the two pieces. There are different ways to clamp the pieces together such as:
 - Suction cups and clamps
 - Gorilla grip or similar clamping system (Best choice!)
- ⑥ Once you decided on a clamping method, seam adhesives can be applied.



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